

UNITED STATES V V Y SECURITIES AND EXCHANGE COMMISSION Washington, D.C. 20549

FORM D

NOTICE OF SALE OF SECURITIES PURSUANT TO REGULATION D, SECTION 4(6), AND/OR UNIFORM LIMITED OFFERING EXEMPTION

OMB APPROVAL

OMB Number:

3235-0076 May 31,2005

Expires: May 3

Estimated average burden hours per response 16.00

SEC USE ONLY



SEA, Ltd. Private Offering of Class	nendment and name has changed, and indicate A Units	(change.)
Filing Under (Check box(es) that apply):	☐ Rule 504	e 506
Type of Filing: New Filing	☐ Amendment	` ,
	A. BASIC IDENTIFICATION DATA	
1. Enter the information requested about	the issuer	
Name of Issuer (☐ check if this is an amen SEA, Ltd.	dment and name has changed, and indicate ch	ange.)
Address of Executive Offices	(Number and Street, City State, Zip Code)	Telephone Number (Including Area Code)
7349 Worthington-Galena Road, Co	lumbus, Ohio 43085	(614) 888-4160
Address of Principal Business Operations (if different from Executive Offices)	(Number and Street, City State, Zip Code)	Telephone Number (Including Area Code)
Brief Description of Business Provider of forensic engineering and	scientific investigative services.	PROCESSED
Type of Business Organization		OCT 2 8 2005
☐ corporation ☐ business trust	☐ limited partnership, already formed ☐ limited partnership, to be formed	e other (please specification) I limited liability companion
Actual or Estimated Date of Incorporation of Jurisdiction of Incorporation or Organization		1 / 1 1
GENERAL INSTRUCTIONS	 	
Federal: Who Must File: All issuers making 230.501 et seq. or 15 U.S.C. 77d(6).	an offering of securities in reliance on an exemp	otion under Regulation D or Section 4(6), 17 CFR
Securities and Exchange Commission (SEC) on		the offering. A notice is deemed filed with the U.S the address given below or, if received at that addressail to that address.
Where to File: U.S. Securities and Exchange C	ommission, 450 Fifth Street, N.W., Washington, D.	C. 20549.
Copies Required: Five (5) copies of this notice must be photocopies of the manually signed cop		be manually signed. Any copies not manually signed
		only report the name of the issuer and offering, an n previously supplied in Parts A and B. Part E and the
Filing Fee: There is no federal filing fee.		
State: This Notice shall be used to indicate	eliance on the Uniform Limited Offering Exem	option (ULOE) for sales of securities in those state

Failure to file notice in the appropriate states will not result in a loss of the federal exemption. Conversely, failure to file the appropriate federal notice will not result in a loss of an available state exemption unless such exemption is predicated on the filing of a federal notice.

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that have adopted ULOE and that have adopted this form. Issuers relying on ULOE must file a separate notice with the Securities Administrator in each state where sales are to be, or have been made. If a state requires the payment of a fee as a precondition to the claim for the exemption, a fee in the proper amount shall accompany this form. This notice shall be filed in the appropriate states in accordance with

SEC 1972 (6-02)

state law. The Appendix to the notice constitutes a part of this notice and must be completed.

2. Enter t	er the information requested of the following: Each promoter of the issuer, if the issuer has been organized within the past five years;									
•	Each beneficial owner having the power to vote or dispose, or direct the vote or disposition of, 10% more of a class of equity securities of the issuer;									
•	Each executive officer and director of corporate issuers and of corporate general and managing partners of partnership issuers; and									
•	Each gene	ral and managin	g partner of partnership	issuers.						
Check Box(es)	that Apply:	☑ Promoter	■ Beneficial Owner	Executive Officer	■ Director		General and/or Managing Partner			
Full Name (Las		if individual)								
Glenn R. I		ecc (Number and	d Street, City, State, Zip	Code						
			ena Road, Columbus, (•						
Check Box(es)		☑ Promoter	■ Beneficial Owner	☐ Executive Officer	☑ Director		General and/or Managing Partner			
Full Name (Las	t name first,	if individual)								
Robert W.	Siekmann									
Business or Res	idence Addre	ess (Number and	Street, City, State, Zip	Code)	-					
c/o SEA, L	td., 7349 W		ena Road, Columbus, (Ohio 43085						
Check Box(es)		☐ Promoter	☐ Beneficial Owner	■ Executive Officer	☑ Director		General and/or Managing Partner			
Full Name (Las	t name first,	if individual)								
Michael P.			_							
		•	d Street, City, State, Zip	•						
			ena Road, Columbus, (
Check Box(es)		☐ Promoter	☐ Beneficial Owner	☐ Executive Officer	☑ Director		General and/or Managing Partner			
Full Name (Las	t name first,	if individual)								
Alfred L. (1				
Business or Res	idence Addre	ess (Number and	d Street, City, State, Zip	Code)						
			ena Road, Columbus, (
Check Box(es)		☐ Promoter	☐ Beneficial Owner	☐ Executive Officer	☑ Director		General and/or Managing Partner			
Full Name (Las		if individual)								
Alfred Frie										
		•	d Street, City, State, Zip	•						
	····		ena Road, Columbus, (E 5:		~			
Check Box(es)		☐ Promoter	☐ Beneficial Owner	☐ Executive Officer	☑ Director		General and/or Managing Partner			
Full Name (Las		if individual)								
Richard S					<u></u>					
			d Street, City, State, Zip	•						
c/o SEA, Ltd., 7349 Worthington-Galena Road, Columbus, Ohio 43085										

A. BASIC IDENTIFICATION DATA

Check Box(es) that Apply:	☐ Promoter	☐ Beneficial Owner	☐ Executive Officer	☑ Director		General and/or Managing Partner				
Full Name (Last name first,	if individual)	-	•							
Jason Baker										
Business or Residence Addr	Business or Residence Address (Number and Street, City, State, Zip Code)									
c/o SEA, Ltd., 7349 W	c/o SEA, Ltd., 7349 Worthington-Galena Road, Columbus, Ohio 43085									
Check Box(es) that Apply:	☐ Promoter	☐ Beneficial Owner	Executive Officer	☐ Director		General and/or Managing Partner				
Full Name (Last name first,	Full Name (Last name first, if individual)									
Julie Foster										
Business or Residence Address (Number and Street, City, State, Zip Code)										
c/o SEA, Ltd., 7349 Worthington-Galena Road, Columbus, Ohio 43085										

(Use blank sheet, or copy and use additional copies of this sheet, as necessary)

					D 7	NIEOD84	ATIONAT	OTIT OF	EEDING				···
								BOUT OF					
1.	Has th	ne issuer s	old, or doe					d investors		•	Yes		No 🗖
				Α	inswer also	in Appendi	ix, Column 2	2, if filing ur	nder ULOE.				
2.	What	is the min	imum inve	stment tha	t will be a	ccepted fro	om any ind	ividual?			\$	11,00	00.00
3.	Does	the offerin	ng permit jo	oint owner:	ship of a si	ngle unit?					Yes	1 🗆	Vo ⊠
4.	 Does the offering permit joint ownership of a single unit? Enter the information requested for each person who has been or will be paid or given, directly or indirectly, any commission or similar remuneration for solicitation of purchasers in connection with sales of securities in the offering. If a person to be listed is an associated person or agent of a broker or dealer registered with the SEC and/or with a state or states, list the name of the broker or dealer. If more than five (5) persons to be listed are associated persons of such a broker or dealer, you may set forth the information for that broker or dealer only. 												
Full	Name	(Last nan	ne first, if i	ndividual)									
Bus	iness c	or Residen	ce Address	(Number	and Street	City, Star	te, Zip Cod	e)					
Nan	ne of A	Associated	Broker or	Dealer									
Stat							cit Purchas						
	•												ll States
	. 🗆	AK 🗆	AZ 🔲	AR 🛘	CA 🗆	co 🗆	ст 🗆	DE 🗆	DC 🗆	FL 🗖	GA □	ні 🗆	ם סו
IL	. 🗆	IN 🗆	IA 🗆	KS □	KY 🗆	LA 🗆	ME 🗖	MD 🗆	ма 🗆	мі 🗆	MN 🗆	мѕ 🗆	мо 🗆
MT	- 🗆	NE 🗆	NV 🗆	NH 🗆	NJ 🗆	им 🗆	NY 🗆	NC 🗆	ND 🗆	он 🗆	ок 🗆	OR 🗆	PA 🗆
R		sc 🗆	SD 🗆	TN 🗆	TX 🗆	UT 🗆	VT 🗆	VA 🗆	WA 🗆	wv 🗆	WI 🗆	WY 🗆	PR 🗆
Full	Name	(Last nan	ne first, if i	ndividual)						_			
Bus	iness c	or Residen	ce Address	(Number	and Street	, City, Stat	te, Zip Cod	e)					
Nan	ne of A	Associated	Broker or	Dealer									
Stat							cit Purchas						
	•							_		······			Il States
	. 🗆	AK 🗆	AZ 🗖	AR 🗆	CA 🗆	со 🗆	СТ <u></u>	DE 🗆	DC 🗆	FL 🗆	GA □	HI 🗆	ID 🗖
IL		IN 🗆	IA 🗆	ks □	KY 🗆	LA 🗆	ме 🗆	MD 🗆	ма 🗆	МІ □	MN 🗆	MS □	мо 🗆
МТ	- 🗆	NE 🗆	NV 🗆	NH 🗆	NJ 🗆	им 🗆	NY 🗆	NC 🗆	ND 🗆	он 🗆	ок 🗆	OR 🗆	PA 🗆
R		sc 🗆	SD 🗆	TN 🔲	TX 🗖	UT 🗆	VT 🗆	VA 🗆	WA 🗆	wv 🗆	wı 🗆	WY 🗆	PR □

(Use blank sheet, or copy and use additional copies of this sheet, as necessary.)

1.	Enter the aggregate offering price of securities included in this offering and the total amount already sold. Enter "0" if answer is "none" or "zero." If the transaction is an exchange offering, check this box \square and indicate in the columns below the amounts of the securities for exchange and already exchanged.		Aggregate	Λn	nount Already
	Type of Security	(Aggregate Offering Price	All	Sold
	Debt	\$		\$	
	Equity	\$		\$	· · · · · · · · · · · · · · · · · · ·
	□ Common □ Preferred	•			
	Convertible Securities (including warrants)	\$		\$	
	Partnership Interests.			\$	
	Other (Specify Units in a limited liability company)		1,300,000	\$	104,000
	Total		1,300,000	\$_	104,000
2.	Enter the number of accredited and non-accredited investors who have purchased securities in this offering and the aggregate dollar amounts of their purchases. For offerings under Rule 504, indicate the number of persons who have purchased securities and the aggregate dollar amount of their purchases on the total lines. Enter "0" if the answer is "none" or "zero."				Aggregate
			Number Investors		ollar Amount of Purchases
	Accredited Investors			\$	65,000
	Non-accredited Investors			\$ - \$	39,000
	Total (for filings under Rule 504 only)			\$ - \$	27,000
	Answer also in Appendix, Column 4, if filing under ULOE.	-		Ψ -	
3.	If this filing is for an offering under Rule 504 or 505, enter the information requested for all securities sold by the issuer, to date, in offerings of the types indicated, in the twelve (12) months prior to the first sale of securities in this offering. Classify securities by type listed in Part C – Question 1.		Type of	Do	ollar Amount
	Type of Offering		Security		Sold
	Rule 505			\$	
	Regulation A	_		\$_	
	Rule 504			\$_	
	Total			\$_	
4.	a. Furnish a statement of all expenses in connection with the issuance and distribution of the securities in this offering. Exclude amounts relating solely to organization expenses of the issuer. The information may be given as subject to future contingencies. If the amount of an expenditure is not known, furnish an estimate and check the box to the left of the estimate.				
	Transfer Agent's Fees			\$_	
	Printing and Engraving Costs		<u>×</u>	\$	500
	Legal Fees			\$	14,500
	Accounting Fees			\$ _	
	Engineering Fees			\$	
	Sales Commissions (specify finders' fees separately)			\$	······
	Other Expenses (identify)			\$ _	
	Total		x	\$	15,000

OFFERING PRICE, NUMBER OF INVESTORS, EXPENSES AND USE OF PROCEEDS

	C. OFFERING PRICE, NUMBE	ER OF INVESTORS, EX	PEN	<u> </u>	UD OSE OF PE	COCE	פתי	
	b. Enter the difference between the aggregate Part C - Question 1 and total expenses furnish 4.a. This difference is the "adjusted gross proc	hed in response to Part C	– Qı	iestion	l		\$	1,285,000
5.	Indicate below the amount of the adjusted gross proceeds to the issuer used or proposed to be used for each of the purposes shown. If the amount for any purpose is not known, furnish an estimate and check the box to the left of the estimate. The total of the payments listed must equal the adjusted gross proceeds to the issuer set forth in response to Part C – Question 4.b above.							
	Total In Topponoo so ; use o Queenen vio use v				Payments to Officers, Directors & Affiliates			Payments to Others
	Salaries and fees			\$_		_ 🗆	\$	
	Purchase of real estate			\$		_ 🗆	\$	
	Purchase, rental or leasing and installment of n	nachinery and equipment		\$_		_ 🗆	\$	
	Construction or leasing of plant buildings and t	facilities		\$_			\$	
	Acquisition of other businesses (including involved in this offering that may be used in e securities of another issuer pursuant to a merge	xchange for the assets or		\$_		_ 🗆	\$	
	Repayment of indebtedness			\$			\$	
	Working capital			\$ _			\$	
	Other (specify): See footnote * below.			\$		_ 🗷	\$	1,285,000
	Column Totals			\$_		_ 🗷	\$	1,285,000
	Total Payments Listed (column totals added)				x \$	1,2	285,0	00
cor	The primary uses of the proceeds will be to retain sultant and to reduce the Company's bank debt. s has not yet been determined by the Board of M.	The specific allocation of lanagers of the Company.	the p	proceed				
		D. FEDERAL SIGNA	TUI	RE				
the wr:	e issuer has duly caused this notice to be signed following signature constitutes an undertaking atten request of its staff, the information furnis le 502.	by the issuer to furnish t	o the	e U.S.	Securities and I	Exchang	ge Co	mmission, upon
Iss	uer (Print or Type)	Signarur)		7/	Da	ate	/	///
	SEA, Ltd.	Ittern/CE	ta	fv.	<u> </u>			10/03
Na	me of Signer (Print or Type)	Title of Signer (Print or T	ype)				,	
	Glenn R. Baker	President						

ATTENTION

Intentional misstatements or omissions of fact constitute federal criminal violations. (See 18 U.S.C. 1001.)